

**RICHARDS-WILCOX – Sectional Overhead Doors**  
**SECTION 08 36 13 - SECTIONAL OVERHEAD DOORS**

*“Specifier Notes” may be hidden or shown by using “Tools”/“Options”/“View”/“Hidden Text”.*

**PART 1 GENERAL**

**1.1 SECTION INCLUDES**

- A. Commercial sectional doors.
- B. Electric Operators

**1.2 RELATED SECTIONS**

- A. Section 05 50 00 - Metal Fabrications: Miscellaneous for steel supports.
- B. Section 06 10 00 - Rough Carpentry. Door opening jamb and head members
- C. Section 08 71 00 - Door Hardware: Hardware, locks, access panels.
- D. Section 09 90 00 - Painting: Field painting.
- E. Section 11 12 00 - Parking Control Equipment: Parking control equipment for remote door controls.
- F. Section 26 05 00 - Common Work Results for Electrical.

**1.3 REFERENCES**

- A. ASTM A 653/A 653M - Standard Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
- B. ASTM C 518 - Standard Test Method for Steady-State Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus.
- C. ASTM E 283 - Standard Test Method for Determining the Rate of Air Leakage Through Exterior Windows, Curtain Walls, and Doors Under Specified Pressure Differences Across the Specimen.
- D. ANSI/DASMA 105 – American National Standard Institute Test Method for Thermal Transmittance and Air Infiltration of Garage Doors
- E. ASTM A 123 – Standard Specification for Zinc (hot-dipped galvanized) coatings on iron and steel products.
- F. ASTM A 229 - Steel wire, oil-tempered for mechanical springs.
- G. ASTM E 330 - Structural performance of exterior windows, curtain walls, and doors by uniform static air pressure difference.
- H. ASTM E 413 - Classification for Rating Sound Insulation

- I. ASTM E 90 - Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions and Element.
- J. ASTM A 924 - Standard Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process.
- K. ASTM B 221 - Standard Specification for Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire, Profiles, and Tubes.
- L. UL 325 - Standard for Door, Drapery, Gate, Louver, and Window Operators and Systems Current Edition, Including All Revisions.
- M. ANSI/DASMA 108 - Standard Method for Testing Sectional Garage Doors, Rolling Doors and Flexible Doors: Determination of Structural Performance Under Uniform Static Air Pressure Difference
- N. ANSI/DASMA 102 - Specifications for Sectional Overhead-Type Doors
- O. ANSI/DASMA 115 - Standard Method for Testing Sectional Doors, Rolling Doors, and Flexible Doors: Determination of Structural Performance Under Missile Impact and Cyclic Wind Pressure
- P. FDA 21 CFR 177.1520 - Olefin polymers

#### 1.4 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
  - 1. Preparation instructions and recommendations.
  - 2. Storage and handling requirements and recommendations.
  - 3. Installation methods.
- C. Performance Standards: Provide test data validating the following:
  - 1. Door Section: Gloss retention, fade resistance, FDA compliance, cold crack performance, load to rebound, dent resistance impact.
  - 2. Drive Train: Spring cycle life, track, hinges, rollers, cable assembly, cable strength.
  - 3. Door Assembly: Thermal performance, deflection, wind load.
- D. Shop Drawings:
  - 1. Provide drawings indicating track details, head and jamb conditions, spring shafts, anchorage, accessories, finish colors, patterns and textures, operator mounts and other related information.
  - 2. Regulatory Requirements and Approvals: Provide shop drawings in compliance with local Authority having Jurisdiction (AHJ).
- E. Certifications:
  - 1. Submit manufacturer's certificate that products meet or exceed specified requirements.
  - 2. Submit installer qualifications.
- F. Selection Samples: For each finish product specified, two complete sets of color chips representing manufacturer's full range of available colors and patterns.

- G. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, color, and patterns.

#### 1.5 QUALITY ASSURANCE

- A. Installer Qualifications: Utilize an authorized installer of door manufacturer who has demonstrated experience on projects of similar size and complexity.
- B. Manufacturer Qualifications: Company with a minimum of five-year experience in producing the specified type of doors.

#### 1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.

#### 1.7 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.

#### 1.8 WARRANTY

- A. Provide manufacturer's standard warranty against defects in material and workmanship, as further described with each model in Part 2 of this Section.
- B. Richards-Wilcox warrants the electrical operator and component parts for two (2) years against defects in material and workmanship when purchased as operator only.
- C. Richards-Wilcox warrants the electrical operator and component parts against defects in material and workmanship for three (3) years, on the operator only, when purchased with any model of Richards-Wilcox commercial sectional door.

### PART 2 PRODUCTS

#### 2.1 MANUFACTURERS

Acceptable Manufacturer: Richards-Wilcox, which is located at: 5100 Timberlea Blvd, Mississauga, ON L4W 2S5,

- A. Email: [quotest@Richards-Wilcox.com](mailto:quotest@Richards-Wilcox.com); Web: [www.rwdoors.com](http://www.rwdoors.com)
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

#### 2.2 SECTIONAL RAIL AND STYLE ALUMINUM DOORS

- A. **Alumatite A300 as manufactured by Richards-Wilcox Garage Doors:**
  - 1. Doors:
    - a. Operation:
      - 1) Provide doors designed for manual operation.
      - 2) Provide doors designed for hand chain operation.
      - 3) Provide doors designed for electric motor operation.
    - b. Jamb Construction:
      - 1) Steel jambs with self-tapping fasteners.

- 2) Wood jambs with lag screw fasteners.
  - 3) Masonry jambs with anchor bolt fasteners.
  - c. Structural Performance Requirements:
    - 1) Wind Loads: 13.3 psf design load/ 20 psf test load standard
    - 2) Wind Loads: Uniform pressure of: \_\_\_\_\_ psf.
  - d. International Energy Conservation Code (IECC) Requirements:
    - 1) Air Infiltration: Maximum air leakage of 0.4 cfm/ft<sup>2</sup> is required. Testing shall be performed in accordance with DASMA 105 test procedure.
    - 2) Richards-Wilcox A300 provides an air leakage rating of 0.24 cfm/ft<sup>2</sup> with optional IECC Compliance Package.
2. Sections:
- a. **Alumatite A300:**
    - 1) Material: 3 inches (76 mm) thick, 6063-T6 aluminum alloy stiles and rails joined together with 5/16 inch (8 mm) diameter screws. Aluminum panels 0.050 inch (1.3 mm) thick or glazing (when specified) fill the spaces between stiles and rails. Combined dimension of two adjoining intermediate meeting rails 5-1/2 inches (140 mm). Bottom rail height 6-1/2 inches (165 mm). Top rail height 6-1/2 inches (165 mm). End stiles 3-5/16 inches (89 mm) or 6-1/2 inches (165 mm) wide as determined by overall door width. Center stiles 3-5/8 inches (92 mm) wide.
      - a) ArmorBrite Powdercoat finish, color as selected by Architect.
        - 1) Color: \_\_\_\_\_.
    - 2) Seals: Bottom of door to have flexible U-shaped vinyl seal retained in aluminum rail.
    - 3) Bulb-type joint seal between sections.
    - 4) Blade seal on top section to prevent airflow above header.
    - 5) Trussing: Doors designed to withstand specified windload. Deflection of door in horizontal position to be maximum of 1/120th of door width.
    - 6) Windows: Provide door sections with windows in lieu of 0.050 inch (1.3 mm) aluminum filler panels. Locations to comply with door elevation drawings.
      - a) Impact Rated Glazing (AV200 and A300 only): Provide as follows:
        - 1) 11/32 inch (8.7 mm) Clear Impact Glass
        - 2) 11/32 inch (8.7 mm) Tinted Bronze Impact Glass
        - 3) 11/32 inch (8.7 mm) Tinted Gray Impact Glass
        - 4) 11/32 inch (8.7 mm) Tinted Green Impact Glass
        - 5) 11/32 inch (8.7 mm) White Interlayer Impact Glass
      - b) Non-Impact Rated Glazing: Provide as follows:
        - 1) **1/8 inch single pane glazing options**
          - a) 1/8 inch (3.2 mm) **Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) DSB non-insulated glass.
          - b) 1/8 inch (3.2 mm) **Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
          - c) 1/8 inch (3.2 mm) **Clear Acrylic** consisting of one pane of 1/8 inch (3.2 mm) Acrylic glazing.
          - d) 1/8 inch (3.2 mm) **Clear Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
          - e) 1/8 inch (3.2 mm) **Smoked Grey Tinted Lexan** consisting of one pane of 1/8 inch (3.2 mm) Lexan glazing.
          - f) 1/8 inch (3.2 mm) **Smoked Grey Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-

- insulated glass.
- g) 1/8 inch (3.2 mm) **Smoked Grey Tinted Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - h) 1/8 inch (3.2 mm) **Satin Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - i) 1/8 inch (3.2 mm) **Satin Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - j) 1/8 inch (3.2 mm) **Bronze Tinted Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - k) 1/8 inch (3.2 mm) **Bronze Tinted Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - l) 1/8 inch (3.2 mm) **Black Privacy Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - m) 1/8 inch (3.2 mm) **Black Privacy Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - n) 1/8 inch (3.2 mm) **Raised Clear Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.
  - o) 1/8 inch (3.2 mm) **Raised Clear Tempered Glass** consisting of one pane of 1/8 inch (3.2 mm) non-insulated glass.

2) **3/16 inch single pane glazing options**

- a) 3/16 inch (4.8 mm) **Clear Glass** consisting of one pane of 3/16 inch (4.8 mm) non-insulated glass.
- b) 3/16 inch (4.88 mm) **Clear Tempered Glass** consisting of one pane of 3/16 inch (4.88 mm) non-insulated glass.

3) **1/4 inch single pane glazing options**

- a) 1/4 inch (6.4 mm) **Clear Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- b) 1/4 inch (6.4 mm) **Clear Tempered Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- c) 1/4 inch (6.4 mm) **Clear Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- d) 1/4 inch (6.4 mm) **Clear Acrylic** consisting of one pane of 1/4 inch (6.4 mm) Acrylic glazing.
- e) 1/4 inch (6.4 mm) **Clear Lexan** consisting of one pane of 1/4 inch (6.4 mm) Lexan glazing
- f) 1/4 inch (6.4 mm) **Clear Wire Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- g) 1/4 inch (6.4 mm) **Bronze Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- h) 1/4 inch (6.4 mm) **Smoked Grey Tinted Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- i) 1/4 inch (6.4 mm) **Satin Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.

- j) 1/4 inch (6.4 mm) **White Laminated Glass** consisting of one pane of 1/4 inch (6.4 mm) non-insulated glass.
- 4) **1/2 inch insulated glazing options**
  - a) 1/2 inch (12.69 mm) **Insulated Clear Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - b) 1/2 inch (12.69 mm) **Insulated Clear Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - c) 1/2 inch (12.69 mm) **Insulated Clear Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - d) 1/2 inch (12.69 mm) **Insulated Clear Tempered Glass with Breather Tube** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - e) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - f) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - g) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - h) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - i) 1/2 inch (12.69 mm) **Insulated Satin Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - j) 1/2 inch (12.69 mm) **Insulated Satin Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - k) 1/2 inch (12.69 mm) **Insulated Raised Obscure Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - l) 1/2 inch (12.69 mm) **Insulated Raised Obscure Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - m) 1/2 inch (12.69 mm) **Insulated Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
  - n) 1/2 inch (12.69 mm) **Insulated Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - o) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
  - p) 1/2 inch (12.69 mm) **Insulated Solarban 60 Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

- q) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
- r) 1/2 inch (12.69 mm) **Insulated Bronze Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.
- s) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E DSB Glass** consisting of two panes of 1/8 inch (3.2 mm) DSB insulated glass.
- t) 1/2 inch (12.69 mm) **Insulated Smoked Grey Tinted Low E Tempered Glass** consisting of two panes of 1/8 inch (3.2 mm) Tempered insulated glass.

2. Track:

- a. Material: Hot-dipped galvanized steel (ASTM A 653), fully adjustable for adequate sealing of door to jamb or weatherseal.
- b. Configuration Type: Normal Headroom.
- c. Configuration Type: Low Headroom.
- d. Configuration Type: Vertical Lift.
- e. Configuration Type: Lift-Clearance.
- f. Configuration Type: Incline.
- g. Configuration Type: Contour.
- h. Track Size: 2 inches (51 mm).
  - 1) Jamb Type: Wood only.
    - a) Mounting: Adjustable track brackets.
  - 2) Jamb Type: Steel, wood, or masonry.
    - a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 2-5/16 x 4 inches (59 x 102 mm)
    - b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 2-5/16 x 4 inches (59 x 102 mm).
    - c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 2-5/16 x 1-1/4 inches (59 x 32 mm).
- i. Track Size: 3 inches (76 mm).
  - 1) Jamb Type: Steel, wood, or masonry.
    - a) Mounting: Floor-to-header angles. 13 gauge (2.2 mm) minimum continuous angles from floor to door header. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
    - b) Mounting: Floor-to-shaft angles. 13 gauge (2.2 mm) minimum continuous angles from floor, past header, up to door shaft. Angle Size: 3-1/2 x 5 inches (89 x 127 mm) on 3-inch track.
    - c) Mounting: QuikClip. Clip-Angle brackets pre-assembled to 13 gauge (2.2 mm) minimum continuous angle from floor to door header and continuous angle from door header to door shaft. Angle Size: 3-1/2 x 1-1/4 inches (89 x 32 mm) on 3-inch track.
- j. Finish:
  - 1) Galvanized.
  - 2) ArmorBrite Powdercoat Finish: Color as selected by Architect
    - a) Color: \_\_\_\_\_.

3. Counterbalance:

- a. Counterbalance System: Provided with aircraft-type, galvanized steel lifting cables with minimum safety factor of 5. Torsion Springs consisting of heavy-duty oil-tempered wire torsion springs on a continuous ball-bearing cross-header shaft.
  - 1) Spring Cycle Requirements: Standard 10,000 cycles.
  - 2) Spring Cycle Requirements: High cycle: \_\_\_\_\_ cycles.
- 4. Hardware:
  - a. Hinges and Brackets: Fabricated from galvanized steel.
  - b. Track Rollers: 2 inches (50.8 mm) diameter consistent with track size, with hardened steel ball bearings.
  - c. Track Rollers: 3 inches (76.2 mm) diameter consistent with track size, with hardened steel ball bearings.
  - d. Perimeter Seal: Provide complete weather stripping system to reduce air infiltration. Weather stripping shall be replaceable.
    - 1) For bracket mounted doors provide climate seal or vinyl seal with aluminum retainer.
    - 2) For angle mounted doors provide angle clip-on seal.
  - e. Furnish door system with locks: Exterior lock with five-pin tumbler cylinder, night latch and steel bar engaging track.
  - f. Furnish door system with locks: Interior lock with dead bolt provided with hole to receive padlock provided by Owner.
- 5. Alumatite Limited Warranty: Richards-Wilcox warrants the door sections against defects in material and workmanship for five years from date of delivery to the original purchaser. Window components are warranted against defects in material and workmanship for three years from date of delivery to the original purchaser. Richards-Wilcox warrants all hardware and spring components against defects in material and workmanship for one year (or cycle life of the springs) from date of delivery to the original purchaser. Additional Limited Warranty requirements in accordance with manufacturer's full standard limited warranty documentation.

6.

## EXECUTION

### 3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared. Verify that site conditions are acceptable for installation of doors, operators, controls and accessories. Ensure that openings are square, flush and plumb.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

### 3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.
- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

### 3.3 INSTALLATION

- A. General: Install door, track and operating equipment complete with all necessary accessories and hardware according to shop drawings, manufacturer's instructions.



- B. Lubricate bearings and sliding parts, and adjust doors for proper operation, balance, clearance and similar requirements.

#### 3.4 PROTECTION

- A. Clean installed products in accordance with manufacturer's instructions prior to Owner's acceptance. Remove and legally dispose of construction debris from project site.
- B. Remove temporary coverings and protection of adjacent work areas. Repair or replace installed products damaged prior to or during installation.
- C. Lubricate bearings and sliding parts, assure weather tight fit around door perimeter and adjust doors for proper operation, balance, clearance and similar requirements. Protect installed products until completion of project.
- D. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION