Our Hardware Components Are Made To The Highest Industry Standards.

**TORSION SPRING**
- Oil tempered, stress relieved.
- 10,000 Cycle Torsion Spring with the Standard Hardware Set
- 20,000 Cycle Torsion Spring with the Standard Hardware PLUS Set

**OPERATOR BRACKET**
- Powdercoated and Fully Adjustable 11 GA Steel.
- (Optional Accessory)

**LOCKING COLLAR BEARING**
- Features a Locking Collar Bearing on Single Spring Doors with Standard Hardware PLUS Set

**CENTRE HINGE**
- Commercial-grade 14GA centre hinge.
- (Industry norm: 16GA or lighter)
- Designed to be incorporated with a trussing system for added strength.

**TRACK AND HEAD ASSEMBLY**
- TruBalance™ Drum results in 87% improved balance on glazed top sections with insulated glass.
  (Industry norm: results in significantly unbalanced doors shortening the life of Electric Door Openers and Unsafe in Manual mode)
- Galvanized rust resistant shaft.
  (Industry norms typically non galvanized)
- Pre-Assembled Flag Bracket that connects the Vertical and Horizontal Track with the Head Assembly.
  Full length Horizontal Angle is standard for Double Doors

**TRACK BRACKETS, END HINGES AND ROLLERS**
- 14 Ga Top Bracket
- 14 Ga Roller Bracket
- 13 Ga Bottom Bracket
- 10-ball bearing white nylon rollers on zinc plated stem.
  (Industry Norm: Either Steel or Plastic)

**WARRANTY**
- 5 Year Hardware Warranty for the Standard Hardware Set
- Limited Lifetimer Hardware Warranty for the Standard Hardware PLUS Set