



DYNA-HOIST DC SERIES

DC Direct Drive Commercial Door Operator Installation Manual and Setup/User Instructions





FOR USE ONLY WITH PROPERLY BALANCED SECTIONAL DOORS AND ROLLING STEEL

Dyna-Hoist DC Installation Manual and Setup/User Instructions-R0

www.rwdoors.ca/dynahoist

TABLE OF CONTENTS

General Overview	Page 3
Meeting UL 325 Requirements	Page 3
Box Inventory	Page 3
Operator Technical Overview	Pages 3-4
Pre-Installation Assembly Requirements	Pages 5-7
Mounting Installation Instruction	Pages 8-10
Wiring Instructions	•
Wiring Diagrams	-
Startup Procedure	-
Testing for Spring Balance	•
Accessing STARTUP MENU	Page 18
Set Closing Timer	Page 18
Set Voltage	Page 19
Set Motor Position	Page 19
Set Door Limits	Page 19
Set Door Speed	Page 19-20
Jog Mode	Page 20
Exiting STARTUP MENU & Testing	Page 20
ADVANCED MENU Programming	Page 21
Set Reversing Timer	Page 21
Set PWM Frequency	Page 21
Set Dynamic Brake	Page 21
Set Opening Force	Page 21
Set Closing Force	Page 21
Set Open Slow Speed	Page 22
Set Close Slow Speed	Page 22
Set Open Rampdown Distance	Page 22
Set Close Rampdown Distance	Page 22
Set Open Limit Options (Push Button & Remote)	Page 22
Set Output Relay	Page 22
Set Calibration	Page 23
Set Maintenance Schedule	Page 23
Set Red Flashing	Page 23
Set Advanced Red	Page 23
Set Open Limit Switch	Page 23
Set Close Ramp-Up Time	Page 23
Set Motion Detect Time	Page 24
Set Factory Reset	Page 24
Exiting ADVANCED Menu	Page 25
Power Outage Operation	Page 25
Battery Information	Page 25
Car Wash/Water Resistant Applications	Page 25
Components	Page 26
Troubleshooting Guide	Page 27-29
Replacement Parts List	Page 29
Warranty	. Page 30

FOR DYNA-HOIST DC SERIES TECHNICAL SUPPORT PLEASE CALL 1-833-785-7332

GENERAL OVERVIEW

Thank you for purchasing this Dyna-Hoist Direct Drive Door operator. This dependable operator is designed for continuous-cycle duty for your Commercial Door and can extend the life of your counter-balanced sectional door with its integrated soft-start/soft-stop capability.

It also features adjustable opening speeds of up to approximately 24" per second, battery backup that can operate the door in case of power failure, over-current protection, and adjustable auto-reversing force monitoring, along with many other programmable functions.

MEETING UL 325:2017 REQUIREMENTS

The Dyna-Hoist Operator is provided with a Polarized Reflective Photo-Eye or Thru-Beam Photo-Eye (1 & 2HP model only), which is connected into Terminal 1 of the 'Reversing Devices' input on the Control Panel. Once the Close button is activated, the operator verifies that the Photo-Eye is connected and functional, and it continues to monitor the sensor as the door closes.

A dedicated terminal (Terminal 2 Reversing Devices) is provided to operate with Monitored Reversing Devices.

Input (Terminal 3 Reversing Devices) for non-monitored reversing devices (i.e. standard pneumatic edge).

The Dyna-Hoist Operator will initiate Push/Hold to CLOSE protocols should devices in Terminal 1 and 2 be found non-functional, misaligned or unconnected (at least one functional device must be connected and verified in either Terminal 1 or Terminal 2). Note that during Push/Hold to Close protocols, the door will reverse should it not fully reach the closed limit per UL 325.

BOX INVENTORY

Before beginning installation, please verify that all components are accounted for:

- 1. Motor, Gearbox, Encoder, Junction Box Assembly
- 2. Control Panel

Motor

- 3. Limit Brackets and Hardware (Angle Brackets for Stop Limit to mount on door tracks)
- 4. Torque Arm, Mounting Bolts, Mounting Bracket
- 5. Shaft Collar and Shaft Key
- 6. Reversing Device Reflective Photo-eye (Thru-Beam Photo-Eye included on Dyna-Hoist 1000/2000)
- 7. Two 12V, Lead-Acid Rechargeable Batteries (3 Batteries fo Dyna-Hoist 2000)

In case any of the above items is missing, please contact Richards-Wilcox and provide us with details of the missing part(s), as well as the serial number of your operator.

OPERATOR TECHNICAL OVERVIEW

WOLDI					
HORSEPOWER:	DC500 = ½ HP	DC75	0 = ³ ⁄4 HP	DC1000 = 1 HP	DC2000 = 2 HP
SPEED:	1750 RPM				
CURRENT (FLA):	1⁄2 HP = 5A	3⁄4 HP	= 7.6A	1 HP = 10A	2 HP = 10A(208-240Vac)
OUTPUT TORQUE:	Dyna-Hoist500 =		54Nm, Servic	e Factor 1.6	
	Dyna-Hoist750-1 =	80Nm,	Servic	e Factor 1.1	
	Dyna-Hoist750-1.25	i =	108Nm,	Service Factor 2.0	
	Dyna-Hoist1000 =		147Nm,	Service Factor 1.5	
	Dyna-Hoist 2000 =				

Electrical	
SUPPLY VOLTAGE:	110-130 or 208-240V Vac, 1ph Input (All incoming power to be
	connected in provided junction box)
BATTERIES:	1/2 HP= 2 x 5Ah, 3/4 HP= 2 x 7Ah, 1 HP= 2 x 9Ah, 2 HP= 3 x 9Ah
CONTROL VOLTAGE:	24Vdc, 1A Power/Connections supplied for activation and reversing devices
AUX RELAY: Limits)	1 SPDT Programmable Relay (factory default to activate on Open

Safety

PHOTO-EYE or THRU-BEAM SENSOR: POWER OUTAGE OPERATION:

Polarized Photo-eye Sensor/Reflector with Bracket or Thru-Beam sensor provided with unit as non-impact reversing device protection. Battery Backup to open/close the door in case of power-outage. 3/8" ratchet socket for manual crank open/close as added edundancy.

Maximum Recommended Counter balance Sectional Door size

r

Dyna-Hoist 500:	up to 200 Square Feet
Dyna-Hoist 750:	up to 350 Square Feet
Dyna-Hoist 1000:	up to 500 Square Feet
Dyna-Hoist 2000:	over 500 Square Feet

IMPORTANT

WARNING – These instructions are intended for experienced personnel trained for service and installation of sectional doors and operators. All safety precautions and local codes must be followed.

- 1. READ AND FOLLOW ALL INSTALLATION INSTRUCTIONS.
- 2. Have qualified service personnel make necessary repairs to ensure door is operating smoothly without any unusual noise. Install operator only on a smoothly operating and well balanced door.
- 3. Remove all pull ropes and remove locks (unless mechanically and/or electrically interlocked to the power unit) connected to the door before installing the operator.
- 4. A commercial/industrial door operator that has exposed moving parts capable of causing injury to persons or employs a motor deemed indirectly accessible by clause 10.6 by virtue of its location above the floor shall include:
 - a. Install the door operator at least 2.44m (8 ft) or more above the floor: or
 - b. If the operator must be installed less than 2.44m (8ft) above the floor, then exposed moving parts must be protected by covers or guarding; or
 - c. Both a. and b.
- 5. Do not connect the operator to the supply power until instructed to do so.
- 6. Locate the control station: (a) within sight of the door, and (b) at a minimum height of 1.53m (5 ft) above floors, landings, steps, or any other adjacent walking surface and (c) away from all moving parts.
- 7. Install an Entrapment Warning Placard next to the control station in a prominent location.

PRE-INSTALLATION ASSEMBLY REQUIREMENTS

BEFORE INSTALLATION, ENSURE THAT YOUR DOOR IS PROPERLY BALANCED AND RUNNING SMOOTHLY. ALSO ENSURE THAT THE LIMIT BRACKETS (SUPPLIED) ARE INSTALLED AND SECURED PROPERLY. BUMPER/PUSHER SPRINGS MAY BE USED IN PLACE OF, OR IN ADDITION TO LIMIT BRACKETS FOR DYNA-HOIST OPERATORS, BUT MUST BE INSTALLED PRIOR TO OPERATION.

Operator Mounting Requirements

Dyna-Hoist operators are mounted directly on the door shaft. Before installing the operator, please ensure following criteria is met:

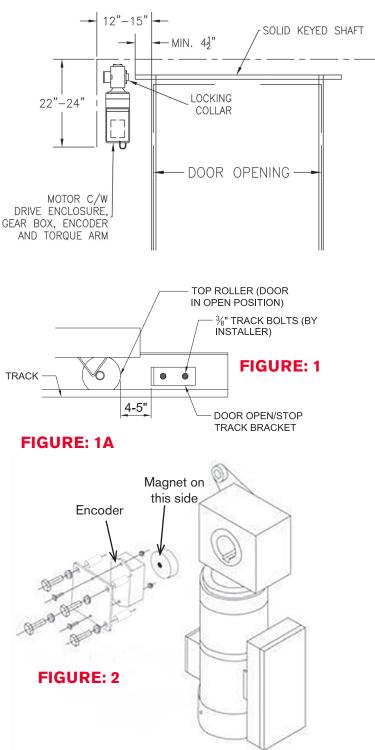
The door is well balanced, is tested for smooth functioning without any unusual noise.

Provided Limit Brackets must be installed 4"-5" past door's desired open position (and within allowable maximum cable height) to prevent the doors from over-travel. (See Fig. 1A)

The door has a solid keyed shaft with a minimum exposed length of 4.5" on the operator side.

Clearance of at least 12" horizontally from the side of the door (or 9" from end of shaft), and 24" vertically below the shaft. There is adequate structural support surface to securely install the torque arm mounting bracket, the torque arm and the junction box. For more details, see mounting installation instructions Fig: 1 & 7.

Mounting space for the operator Control Panel (Min. 5 ft. from ground level, within clear sight of the door but far enough away as to prevent users from contacting moving parts).



Left Hand Mounting:

The factory default mounting as shown (Shown in Fig: 2) is for left-hand side of the door, hence no modification is required.

Right Hand Mounting: The software and hardware must be modified for right-hand side mounting. Refer to "OPERATOR START-UP/SET-UP, MOTOR POSITION.

Field Adjustment of the Encoder for Right-Hand Mounting:

Instructions to adjust the hardware for right hand mounting: See Fig: 3.

Remove the 4 bolts, spacers that secure the encoder on the left-side of the gearbox and set the encoder mounting plate, bolts and spacers aside.

Remove the cable tie that secures the cable to the gearbox. **DO NOT ATTEMPT TO REMOVE/ DISCONNECT CABLE!**

Insert a long screwdriver through the hollow shaft from the right side of the gearbox and gently tap out the encoder magnet assembly wedged in the left side of the gearbox hollow shaft.

Align the key and insert the magnet assembly into the right side of the hollow shaft and gently tap with a

rubber mallet until it is slightly recessed 1 mm (1/32") in the hollow shaft (level with the inner bevel edge of the hollow shaft). ENSURE THAT THE MAGNET IS VISIBLE AND FACING OUTWARDS FIG: 3 PRIOR TO INSERTION.

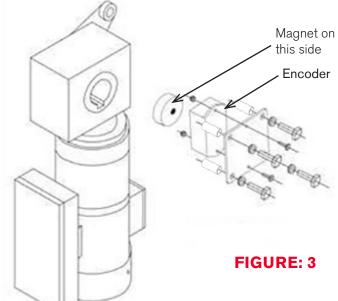
Attach the encoder mounting plate to right-side of the gearbox, so that it covers the encoder magnet assembly, ensuring that the cable is facing towards the bottom of the operator, use existing bolts and spacers. Ensure that bolts are fully tightened. DO NOT TWIST THE CABLE.

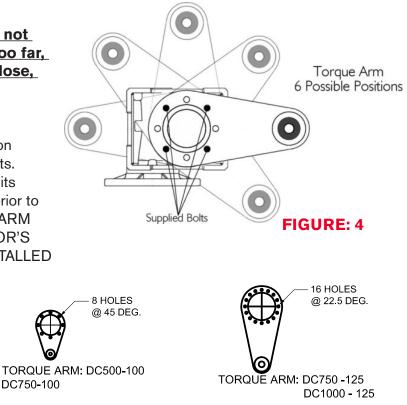
Please note that the face of the encoder should not be more than 1mm (1/32") from the magnet. If too far, the encoder may not detect the magnet. If too close, friction will lead to limit retention issues.

Assembling Torque Arm to Gearbox

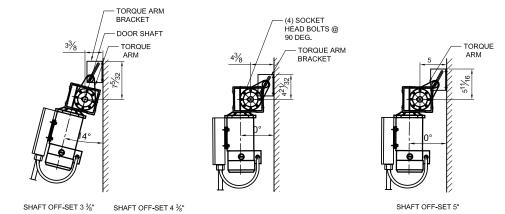
The torque arm must be assembled onto the gearbox on the opposite side of encoder using the enclosed 4 bolts. There are 6 possible positions for the torque arm, and its optimal mounting position should be pre-determined prior to assembly. Tighten bolts appropriately. THE TORQUE ARM IS AN INTRINSIC COMPONENT OF THE OPERATOR'S SAFETY AND FUNCTIONALITY AND MUST BE INSTALLED SECURELY. See Fig: 4

See Fig; 4A-F For recommendations on how to mount Torque Arm to Operator/Mounting Bracket in relation to Shaft Off-set.

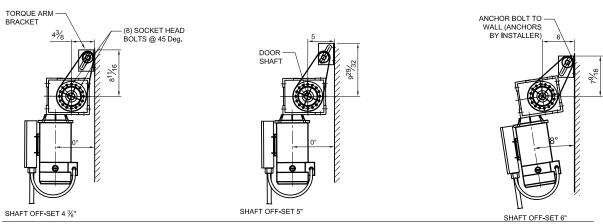




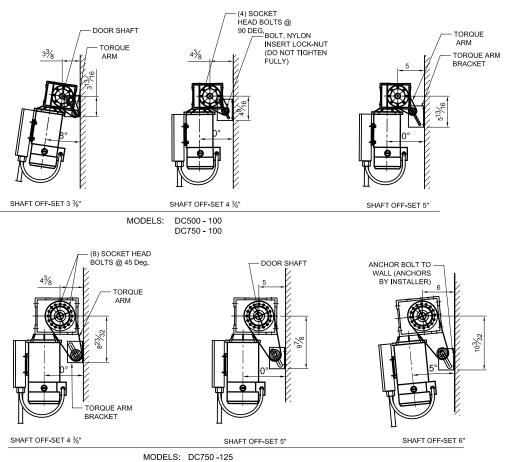
TORQUE ARM POSITION IN RELATION TO OPERATOR











DC1000 - 125

MOUNTING INSTALLATION INSTRUCTION

WARNING

- TO REDUCE THE RISK OF PERSONAL INJURY OR DEATH, DO NOT CONNECT ELECTRICAL POWER UNTIL COMPLETE OPERATOR, JUNCTION BOX AND CONTROL PANEL ARE INSTALLED, SECURED AND PROTECTED PER FOLLOWING INSTRUCTIONS.
- ENSURE THAT AREA IS CLEAR OF PERSONNEL AND CORDONED OFF TO ACCESS WHILE INSTALLING OPERATOR.
- USE PROPER SAFETY PROTOCOLS ACCORDING TO INTERNAL, LOCAL AND FEDERAL REQUIREMENTS.

MANDATORY FIRST STEP - Limit Bracket Installation

If your door is not already equipped with bumper/pusher springs, it is mandatory to install the supplied Limit Brackets. Mount one bracket to the top of each track (See Figure 1A) to prevent over-travel of the door, and enable automatic encoder recalibration prior to setting limits and after a power-loss. These should be mounted inside the door-tracks at the door's maximum allowable travel point, and are required to be located at the same exact position on both tracks so that the top rollers of the door rest against them in a level position.

To install, manually open the door to the uppermost opening position allowable by the cables, clamp the door in place, and secure the brackets to the track as shown Figure 1A using the top rollers as the reference points for the brackets.

IN THE ABSENCE OF BUMPER/PUSHER SPRINGS, INSTALLATION OF LIMIT BRACKETS IS MANDATORY PRIOR TO OPERATOR INSTALLATION. WITHOUT PHYSICAL LIMITS, THE DOOR CAN RUN OUT OF ITS TRACKS AND CAUSE SEVERE PERSONAL INJURY AND/OR CAUSE SEVERE DAMAGE TO THE DOOR. FURTHERMORE, YOU WILL BE UNABLE TO SET THE LIMITS.

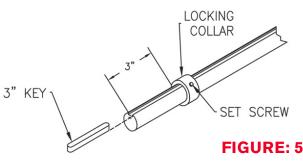
Shaft Collar/Key Installation

The Shaft Collar serves as an end-stop for the gearbox on the shaft to prevent possible damage to the encoder magnet. It is important that it is securely fastened prior to installation of the operator, and needs to be mounted in conjunction with the key as shown in Fig: 5.

Adjust the door so that the shaft keyway is facing up (you may have to open/wedge/clamp the door open slightly to achieve this).

Loosen the Shaft Collar set screw and slide it over the shaft approximately 3 1/2" from its end.

Insert the 3 inch long key (provided with operator) into the door shaft keyway with one end flush to the end of the shaft.



Slide the collar back so that it touches the key, which should still be flush with the shaft end on its opposite side (the key sits in the keyway between the collar and the end of the shaft), see Fig: 5.Firmly tighten the set screw of the collar onto the shaft. Fasten the Torque Arm to the gearbox on the opposite side as the encoder, and at an appropriate position as suggested on Drawing Figs: 4A-F)

Please note that in order to keep this collar as close to the door frame as possible and to accommodate fastening of the torque arm, you may be required to cut the shaft to an appropriate length.

WARNING

WARNING: THE OPERATOR ASSEMBLY IS HEAVY AND CAN CAUSE SERIOUS INJURY OR DEATH SHOULD IT BE DROPPED DURING INSTALLATION. TAKE ALL NECESSARY SAFETY PRECAUTIONS TO AVOID DROPPING THE OPERATOR (I.E. TETHER/TIE DOWN) PRIOR TO ATTEMPTING INSTALLATION. SCAFFOLDING OR SCISSOR-LIFTS/PLATFORM-LIFTS ARE ADVISED FOR OPERATOR INSTALLATION. NEVER ATTEMPT TO INSTALL AN OPERATOR ABOVE EYE-LEVEL OR FROM A LADDER.

ENSURE THAT PREVIOUS STEPS FOR SHAFT COLLAR/KEY INSTALLATION HAVE BEEN PROPERLY FOLLOWED BEFORE PROCEEDING. FAILURE TO DO SO COULD RESULT IN DAMAGE TO THE ENCODER DURING OPERATOR INSTALLATION.

Align the keyway of the gearbox with the pre-mounted key (see Key Shaft Collar/Key Installation on previous page) located on the mounting side of the shaft.

Slide the gearbox onto the shaft until it makes contact with the Key shaft Collar.

Assemble the Torque Arm Bracket to the Torque arm using the fastener provided. NOTE: DO NOT TIGHTEN THE NUT FULLY). Anchor the Torque Arm Bracket to the solid structural support.

Fasten the torque arm to structural support by means of the supplied bolt, locking nut and washers. The supplied bracket may be required. If the torque arm does not align with structural support, you may try adjusting the torque arm position on the gearbox (see Assembling Torque Arm to Gearbox) accordingly or use the Torque Arm Bracket.

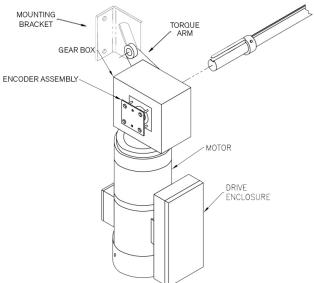
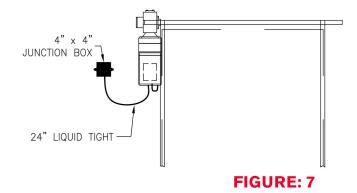


FIGURE: 6

FAILURE TO SECURELY FASTEN TORQUE ARM COULD RESULT IN DAMAGE, SERIOUS INJURIES OR DEATH AND WILL VOID THE WARRANTY.

Junction Box Mounting

The junction box contains terminals for power connections, as well as battery/communication connections for the control panel. Mount the junction box, by means of the mounting flanges and in accordance with the electrical code, in a conspicuous location that will provide access for both electrical power and control panel wiring connections. The junction box is pre-wired with 2 feet of flexible conduit, if longer lengths are required, consult with factory. Do not mount the junction box near moving parts or in an inaccessible area.



Control Panel Mounting

The control panel should be securely mounted at or around eye level (minimum 5 ft. from floor) on the same side as the operator/junction box. Ensure that the control panel is mounted far enough away from the door as to avoid user contact with the door while in operation, but close enough that the user has clear view of the door at all times. Four (4) control mounting brackets are provided to facilitate mounting. See Fig: 8

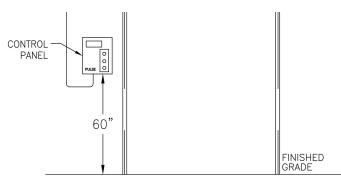
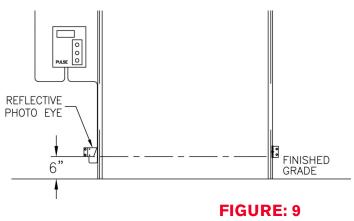




Photo-Eye or Thru-Beam Sensor Mounting

The included reflective photo-eye or thru-beam sensor should be mounted so that it scans area that spans the entire width of the door at a height of no more than 6 inches from the ground. The sensor (reflective photo-eye) or receiver (thrubeam) should be mounted on the operator side (as it will be wired into the control panel), while the reflector or transmitter should be mounted on the opposite side of the door, facing the sensor/receiver so that its center meets the beam. Use the included mounting bracket(s) to secure to either the door tracks or the wall. Refer to the specific mounting details provided with the sensor. For final alignment of the sensor, put unit in STARTUP MENU (see page 18) to apply power to the sensor (after WIRING - see page 13 for additional wiring diagram). Once properly aligned in STARTUP MENU, the indicator will light up in confirmation. Note that upon exit from the STARTUP MENU, the sensor will only become active when the door is closing.

See Fig: 9 for mounting reference.



WARNING

TO REDUCE THE RISK OF PERSONAL INJURY OR DEATH, ENSURE THAT THE FOLLOWING PRECAUTIONS HAVE BEEN FOLLOWED PRIOR TO MAKING ELECTRICAL CONNECTIONS:

- 1. Disconnect power at fuse box/source and follow proper lockout/tag-out procedures per national and local electrical codes.
- 2. Ensure that all electrical connections are made by qualified electricians/technicians only and meet national and local electrical codes.
- 3. All wiring should be on a dedicated circuit and properly protected.

Junction Box Connections

Terminals inside the junction box are labeled and provided for input power (100-240Vac 1 Ph), and to connect power the battery backup, and supply low voltage power and communication for the control panel. Optional terminals are also provided for Fully Open Limit Reset connection to an external switch.

Power Connections (100-240Vac Single Phase)

1. ENSURE POWER IS DISCONNECTED!

- 2. Run power wires to junction box in accordance with local and national regulations.
- 3. Connect incoming power to L/L1 and N/L2, and ensure that ground wire is properly affixed.

Control Panel Connections (24Vdc)

- 1. Using minimum of 18AWG cable, connect individual wires to V+, GM, GS and COM terminals in the junction box. Richards-Wilcox recommends using wiring kit (Part# PDC-CABKIT) or equivalent.
- 2. These will match the connections in the Control Panel and will be terminated in the same sequence (as labeled) to match the junction box (all control panel wiring shall enter through the bottom of the enclosure).

Battery Connections (24Vdc) 2 Batteries Connected in Series

- 1. Using minimum of 18 AWG insulated stranded wire; connect to B+ and B- inside the junction box (two separate wires). NOTE: 14AWG is recommended for Dyna-Hoist 1000 Operators.
- 2. These wires should be run together with the Control Panel Connections (through the bottom of the enclosure) and connect to the '+' and '-'DRIVE terminals on the board.
- 3. Place the batteries into the Control Panel. Connect the wires to the batteries as labeled (fused lead connects to the Positive Red contact, blue lead to the Negative Black contact).

Fully Open Reset Limit Switch Connections (24Vdc)(Optional)

- 1. Using minimum of 18 AWG insulated stranded wire; connect to H1 and H2 inside the junction box (two separate wires)
- 2. Connect these wires through NO Contact of Limit Switch, Proximity Sensor, Reed Switch, etc., set to activate at uppermost limit of door. This is used in advance of physical stop limits (limit brackets) to reset encoder at startup or menu reset (fully open position) and to avoid rollers coming into contact with the brackets. Also used as Fully Open position settings in Menu. Note that installation of limit brackets (or alternate physical stopping device) is still mandatory as a redundant safety stop in case of switch failure. If using external switch in lieu of limit brackets for Fully Open Position Reset, a menu setting must be changed. See Page 24.

Control Panel Board Connections

The Control Panel provides power and inputs for your Reversing Devices (up to 3), Activation Devices (up to 2), as well as a wired Push Button Station, and a Remote Radio Receiver. Two on-board relays provide signaling for a variety of programmable options. Further connections are available for Traffic Signals, a buzzer and flashing Amber signal (while the door is in motion) and a door lock switch (prevents the door from moving while activated). A receptacle for Richards-Wilcox's wireless peripheral devices (impact/tilt sensor, reversing edge, etc.) is also provided.

Reversing Devices

The Dyna-Hoist accepts UL325 Monitored Devices, as well as standard non-monitored Devices. Connect the provided reflective photo-eye into the terminal labelled '1'. Any UL325 'monitored' reversing device should be connected into the terminal labelled '2'. Any other added reversing photo-eyes, light curtains and reversing edges should be connected into the terminal labelled '3'. Follow the wiring diagrams included in this manual, and installation instructions provided with your reversing device for further mounting and connection details. Please note that without a connected, functional reversing device, the Closing Timer and Single Push auto-closing features of the door are de-activated – Push/Hold to Close protocols will be initiated.

Activation Devices

Automated, wired activation devices, such as Floor Loop Detectors, Pull Cords, Motion Detectors and Photo-Eyes (up to a maximum of 2 wired devices) used to open the door are connected here. Follow wiring diagram below and refer to the instructions provided with your activation device for precise connection and mounting details. Note that all devices connected to terminal A1 will open the door to a position just shy of the full opening height, and devices connected to terminal A2 will open the door to the set limit.

Push Button Station

Connect an added Push Button station to the other side of your door using these inputs. N/O dry contacts are required. Note that Push Button Stations can be programmed to raise the door to the fully open or set limit position. Refer to the wiring diagram for further connection details. Push Button Stations are available from RW, please contact us for details.

Remote Radio

Connect your receiver to the provided terminals – as the Dyna-Hoist control panel enclosure is non-metallic, external antenna not necessarily required. Note that Remote Radio can be programmed to raise the door to the fully open, or set limit position. Refer to the wiring diagram for further connection details. Remote radio transmitters and receivers are available from Richards-Wilcox, please contact us for details.

Door Lock

These terminals are available to de-activate door functionality, whether it is a simple switch, or a sensor providing a signal when the door is locked for the night. Another available option is connecting this to a programmable timer relay to allow door operation for a pre-determined schedule. Refer to the wiring diagram for further connection details. Contact Richards-Wilcox for information on their Door Lock Sensor Kit.

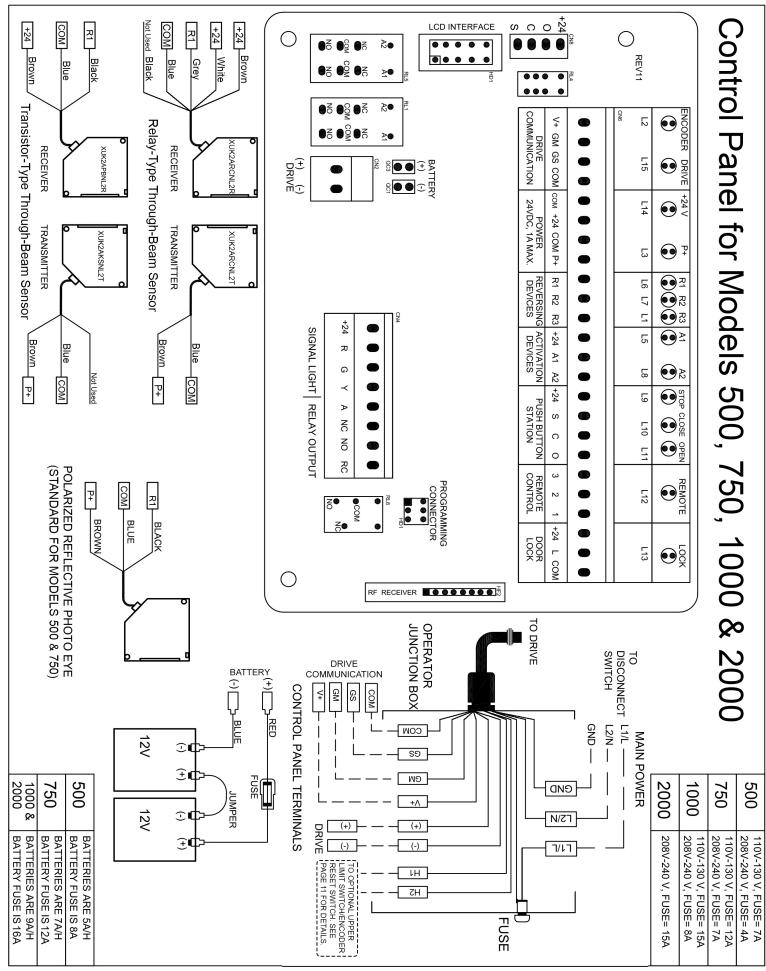
Traffic Light

To install an LED stop and go light, use the provided terminals at the bottom of the board. The red connects to the 'R' terminal, the green connects to the 'G' terminal and the common should be wired into the '+24' terminal. Ensure that you are using LED traffic lights (not incandescent) with a maximum consumption of no more than 100mA. The traffic light will stay red when the door is in motion or the closed position, and will be green in the fully open position only. The red can also be programmed to flash when the door is in motion, and in advance of close when using the closing timer (See Page 22 for futher details). The 'Y' terminal is for a secondary flashing Amber LED beacon and/or audible signal to indicate when the door is in motion. While accessing the Setup Menu, the traffic lights will turn off, and the Amber beacon, if installed, will flash. LED Stop and Go Lights from Richards-Wilcox are highly recommended, please contact us for details. Refer to the wiring diagram for further connection details. Note: DO NOT USE INCANDESCENT SIGNALS WITH THIS OPERATOR. LED LIGHTS ONLY.

Output Relay Connections

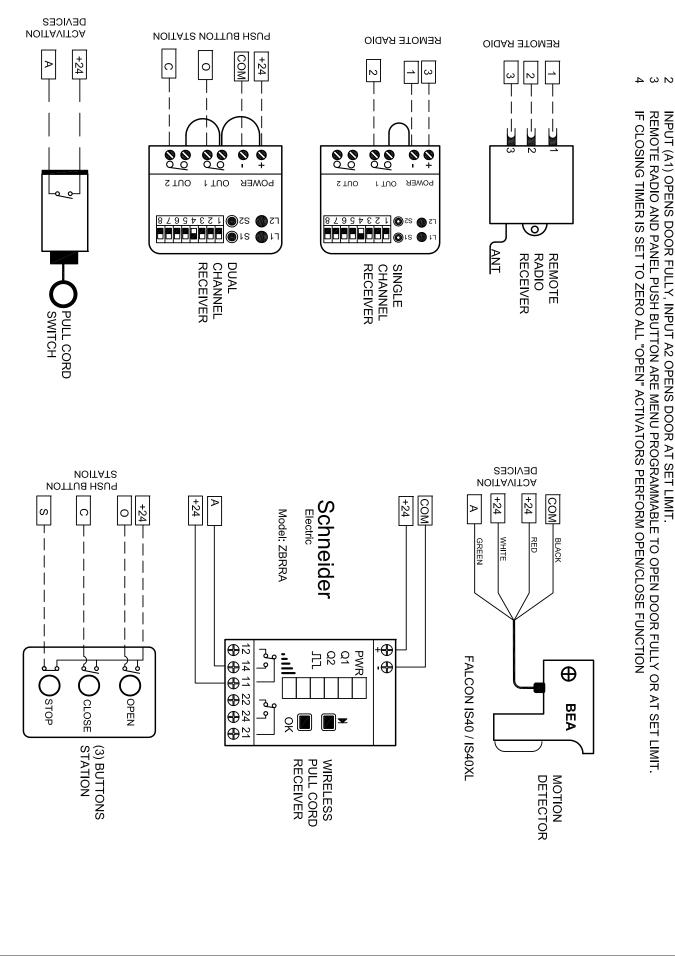
NO and NC relay output connections are provided for interlocking with other material handling equipment (i.e. dock leveller) or security/fire systems. These outputs can be programmed (see Output Relay Setup) to energize when the door is at the Open or Closed Limit. Refer to the wiring diagram for further instructions.

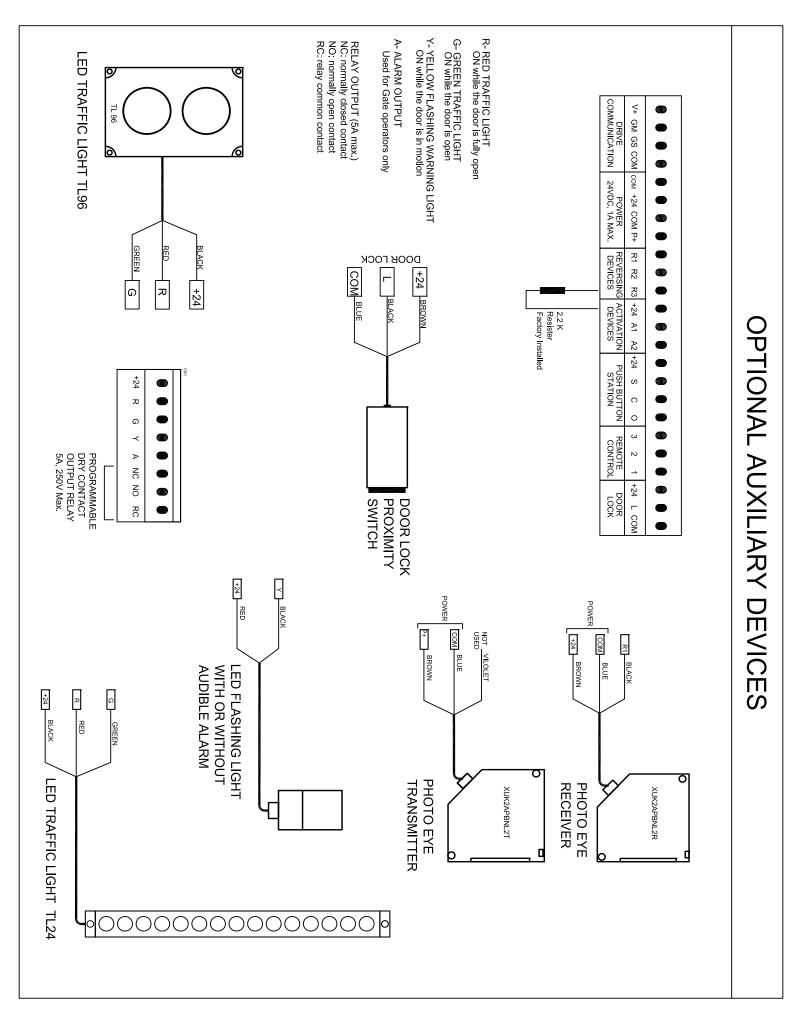
WIRING DIAGRAMS

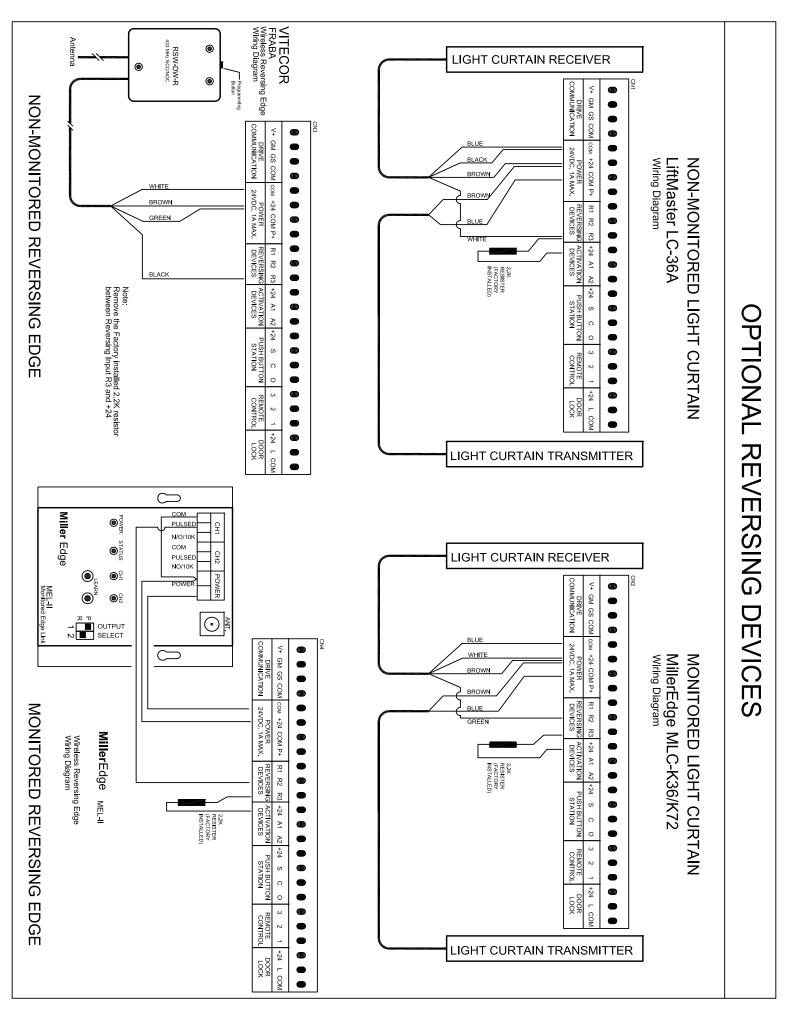


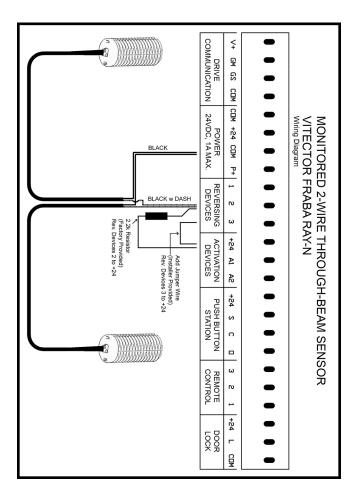
OPTIONAL ACTIVATION DEVICES

- NOTE: 1 WHEN A PUSH BUTTON STATION IS CONNECTED, REMOVE THE FACTORY INSTALLED JUMPER BETWEEN (+24) AND (S) TERMINALS
- INPUT (A1) OPENS DOOR FULLY, INPUT A2 OPENS DOOR AT SET LIMIT. REMOTE RADIO AND PANEL PUSH BUTTON ARE MENU PROGRAMMABLE TO OPEN DOOR FULLY OR AT SET LIMIT.









CAUTION!

Before applying power to the Dyna-Hoist operator, ensure that the unit is firmly in positioned on the door shaft and securely fastened to the torque arm/bolt. Also that Limit brackets are in place and that the encoder is properly fastened on the gearbox.

Please refer to the <u>QUICK START STEP-BY-STEP PROGRAMMING</u> <u>GUIDE</u> included with your DC Operator for essential steps to set up and program your operator. The below information are more detailed instructions on each feature and setting.

TESTING FOR DOOR SPRING BALANCE THIS STEP MUST BE DONE BEFORE POWER IS CONNECTED.

The Dyna-Hoist operator is intended for use only with balanced doors. Improperly balanced doors could significantly affect the performance of the operator. We recommend that once the door and operator are completely installed that you test the door's balance prior to power up.

To do this, ensure that the batteries are connected, power is off, and **attempt one full cycle up and down under battery power** (push and hold the OPEN button, and push and hold the CLOSE button). The door should travel at a slow, steady pace upwards and downwards. If the door can achieve a full cycle under battery power, it is setup properly for use with the Dyna-Hoist operator. If the battery cannot move the door in either direction fully, the spring tension on the door must be adjusted.

POWER UP

Apply power to the unit. The Control Panel LED Screen should light up and run a self-diagnostic. If LCD screen is not lit, refer to Trouble Shooting on Page 25. Once it has run through its self-diagnostic, the screen will read 'Door is Ready'. DO NOT TRY TO OPEN THE DOOR AFTER INITIAL POWER UP - ACCESS QUICKSTART MENU ONLY!

QUICK START MENU & ACCESSING ALL MENU SELECTIONS NOTE THAT ALL FACTORY MENU SETTINGS ARE RECOMMENDED FOR SECTIONAL DOORS ONLY. CONTACT Richards-Wilcox FOR SETTINGS FOR OTHER DOOR STYLES (i.e. Rolling Steel, etc.)

For access to the QUICKSTART MENU press and hold the **STOP BUTTON FOR 10 SECONDS** - do not release until QUICKSTART MENU appears on the screen. Once accomplished, you can scroll between the various QUICKSTART MENU options by pressing the OPEN and CLOSE buttons. Once you have reached a selection that you would like to alter, press the STOP button. Use the OPEN and CLOSE buttons to scroll/toggle between options within the selection, and then press STOP to save your selection and return to the QUICKSTART MENU.

CLOSING TIMER

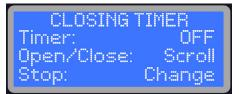
IT IS NOT RECOMMENDED TO SET THE CLOSING TIMER UNTIL AFTER THE UNIT HAS BEEN FULLY TESTED.

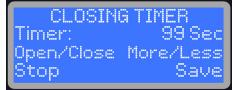
The Closing Timer will automatically close the door after opening by the preset number of seconds that have been programmed using this QUICKSTART MENU option.

Once you have accessed this option, use the OPEN and CLOSE buttons to increase or decrease the closing timer value in 1 second intervals. If it is not required, ensure that the Closing Timer is set to OFF. If it is required, set it to any number of seconds from 1 to 99. Remember that this is the number of seconds that the door will remain open before automatically closing. Press the STOP button to save the value and return to the QUICKSTART MENU.

The Closing Timer will de-activate in the event that a reversing device fails, and manual Push and Hold to Close protocols will apply to door closing operations.







VOLTAGE RANGE NOTE: USING AN INCORRECT VOLTAGE SETTING COULD LEAD TO THE DOOR OPERATING AT AN UNSAFE SPEED.

This operator is designed to work with **SINGLE PHASE** voltages from 110-240Vac (for 3 phase voltage, use optional external transformer). There are 2 available settings, 110-130V or 208-240V, and proper selection for your installation **MUST** to be made prior to operation. Failure to do so could result in damage to the operator and door. To access this option, toggle between menu options using the OPEN or CLOSE buttons until VOLTAGE SETUP appears on the screen. Then press the STOP button to select. Press OPEN or CLOSE to toggle between Voltage Selections. Press STOP to Save and return to the QUICKSTART MENU.

MOTOR POSITION

NOTE: NOT SETTING THE CORRECT MOTOR POSITION WILL RESULT IN THE DOOR NOT CLOSING PROPERLY.

Factory default is LEFT SIDE. If the Operator is installed on the RIGHT SIDE, push the STOP button to enter this menu setting, then toggle with the OPEN or CLOSE button to change to RIGHT SIDE. To save your selection and exit to the QUICKSTART MENU options, press the STOP button.

DOOR LIMITS

NOTE: PROGRAMMING OF LIMITS SHOULD BE PERFORMED BY TRAINED PERSONNEL ONLY. THE ENCODER WILL RETAIN THESE LIMITS UNTIL RE-PROGRAMMED.

Press the STOP button to set the limits. Once selected, DOOR LIMITS heading will appear with a prompt to 'Push OPEN to Start'. Push the OPEN button, and the door will open to the fully open position against the Limit Brackets. ENSURE THAT THE TOP ROLLERS OF THE DOOR ARE RESTING AGAINST THE LIMIT BRACKETS. The Open Limit now needs to be set.

SET OPEN LIMIT

Press CLOSE (OPEN functional should you overshoot desired position) to jog the door to the desired Open Limit height. **The Open Limit Setting Should be a minimum offset of 3**" **from the Limit Bracket or Open Limit Switch**. Press STOP button to save Open Limit and advance to SET CLOSE LIMIT.

SET CLOSE LIMIT

From the Open Limit, jog to the desired Close position, using the CLOSE button (OPEN available for fine tuning). Ensure that the door is properly sealed at the bottom.

Press STOP button to save and return to QUICKSTART MENU.

SETTING DOOR SPEEDS

On initial set up please use the factory default MEDIUM speed. As noted below the Motor, Door and Drum size may affect the opening speed of the door and the Medium setting may be all that is required to achieve 24" per second opening speed

Please note that the Dyna-Hoist has been developed with the same technology that is used in High Speed Door Operators. While we have limited the maximum opening speed to ~ 24 " per second for sectional doors (this is dependent on the type of door and drum used) and maximum closing speed to ~ 16 " per second, we recommend that you set the speed to accommodate both your requirement, and the hardware of the door. To get the longest life out of your door, and to maximize your allowable speed, we recommend Stainless Steel cables and nylon rollers be installed if they are not already standard on your door.

VOLTAGE RANGE Power: 110V - 130V Open/Close: Toggle Stop: Save

Power: 2080-24	COLU-
	540 M
Open/Close: Togo	qle
Stop: Sa	ve

MOTOR POSITION Motor On: LEFT SIDE Open/Close: Scroll Stop: Change

Door Lim	its
Open/Close:	Scroll
Stop: Se ^r	t Limits

Door Limits Push OPEN to Start

Door Limits Set Open Limit Open: Up, Close: Down Stop: Save

Door Limits Set Close Limit Open: Up, Close: Down Stop: Save

OPENING SPEED

To access the Open Speed Settings, ensure you are in QUICKSTART MENU (see above instructions), then toggle between options using the OPEN or CLOSE buttons until Open Speed appears on the screen. Then press the STOP button to access and macke changes.

The Dyna-Hoist operator is factory equipped with 5 options of open speed settings,

designated as 1 (slowest) to 5 (fastest - approximately 24"/s). Toggle between these 5 options by using the OPEN and/or CLOSE buttons, and press the Stop button once the desired selection appears on the screen to save and return to the QUICKSTART menu.

CLOSING SPEED

To access the Closing Speed Settings, ensure you are in QUICKSTART MENU (see above instructions), then toggle between options using the OPEN or CLOSE buttons until Close Speed appears on the screen. Then press the STOP button to select.

The Dyna-Hoist operator is factory equipped with 5 options of close speed settings, from 1(slowest) to 5 (fastest - approximately 16"/s). Toggle between these 5 options by using the OPEN and/or CLOSE buttons, and press the Stop button once the desired selection appears on the screen to save and return to the QUICKSTART menu.

JOG MODE

To access the Jog Mode Setting, ensure you are in QUICKSTART MENU (see above instructions), then toggle between options using the OPEN or CLOSE buttons until Jog Mode appears on the screen. Then press the STOP button to begin using.

Jog Mode enables manual control of the door using the OPEN and CLOSE buttons. During Jog Mode, all limits are de-activated, and push-hold protocols are initiated. This selection can be used to test door functionality without the encoder, ensure proper door balance, or as a method to operate the door under power should the encoder malfunction. The door will travel in each direction at the set OPEN SLOW SPEED and CLOSE SLOW SPEED (see Page 22), for safe operation.

EXITING QUICKSTART MENU - CALIBRATION & TESTING

To exit from the QUICKSTART Menu, press and release the STOP button while QUICKSTART MENU appears on the LCD. If you have saved changes to the operator speed, or have reset limits, you will be required to do a quick system calibration. Screen prompts will provide real-time instruction on calibration requirements. See Page 22 for more detailed information on Calibration.

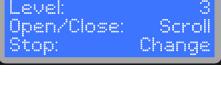
Once Calibration is completed or if it was not required, the system will run a quick diagnostic, and the LCD will read 'Door is Ready Press Open to Start'. This prompt to open the door is in order to reset the encoder, and also appears whenever there is a power reset. Once the door is opened (press the OPEN button, door will rise at slow speed until it rests against Limit Brackets), normal door function will resume. BEFORE OPERATING THE DOOR, ENSURE THAT THE DOOR LIMIT BRACKETS (OR PUSHER SPRINGS OR LIMIT SWITCH) ARE IN PLACE, AND DOOR LIMITS HAVE BEEN SET.

Testing of the door is now required. Observe whether the door is running smoothly and is stopping at the appropriate limits. Ensure that the door is set at the required speeds, and test each reversing and activation device to confirm their functionality.

JOG MODE Push & Hold to Open Push & Hold to Close Push Stop to Exit

DYNA-HOIST DC Series Door is Readu Press Open to Cucles





CLOSING SPEED



ADVANCED MENU NOTE: THESE FEATURES SHOULD BE ACCESSED ONLY BY A TRAINED TECHNICIAN AFTER INITIAL SET UP AND TESTING, ONLY IF REQUIRED.

For access to the ADVANCED MENU options press and hold the **STOP BUTTON FOR 10 SECONDS** while on the QUICKSTART MENU screen. Do not release until ADVANCED MENU appears on the screen.

REVERSING TIMER

Use this to set desired delay time for Door Reversing. If a reversing device or function is activated when door is closing (i.e. photo-eye, load-sensing, etc.) the door will pause by the set amount of time indicated.

Select between 0.5, 1.0, 1.5 seconds, or turn OFF. If turned OFF, door will not reverse, but remain in place until user intervention (This is recommended when using Closing Timer). Press STOP to Save this Setting and return to the ADVANCED MENU.

PWM FREQUENCY

This Setting allows the user to change the operating frequency for the motor between 2.4 kHz, 12kHz and 20kHz. Certain frequencies can interfere with third-party accessories, and adjustment may be necessary. Factory default is set to 12kHz. Do not alter this setting unless advised by Technical Support.

DYNAMIC BRAKE

For doors that may be heavier than standard or have improperly balanced springs that cause high closing inertia, this operator has Dynamic Braking Options. If the door does not noticeably slow down during its intended 'soft stop' (approximately in the last foot of travel), it is likely that the door will require dynamic braking compensation.

Factory default is for no Dynamic Braking (OFF), and is recommended for standard operation. Should Dynamic Braking prove necessary, press the OPEN/CLOSE buttons to toggle between choices (Low, Medium & High).

Note that the addition of Dynamic Braking is intended to assist doors with high inertia in achievement of a 'soft stop'. It is recommend that before setting Dynamic Braking, you first test the door at a lower closing speed. Failing this, when setting Dynamic Braking you should start with the LOW setting first, and test the door. If further braking is required, move to the MEDIUM setting and test, and then the high setting. If you notice that the door makes a 'jerking' motion near the bottom of its travel, the setting is too high, and it should be lowered.

OPENING FORCE

If the door is obstructed from opening (ie. due to ice buildup, the door latch is engaged, etc.) this current monitoring feature will stop the door to prevent damage. The sensitivity of this monitoring can be changed in this setting, or the feature can be turned off entirely.

Opening Force sensitivity can be adjusted from 1-20 (1 being most sensitive to obstructions/ jams/imbalance) or OFF. Factory default is '5'.

CLOSING FORCE

If the door is obstructed from closing (ie. due to obstruction, jam, etc.) this current monitoring feature will stop and reverse the door to prevent damage. The sensitivity of this monitoring can be changed in this setting, or the feature can be turned off entirely.

Closing Force sensitivity can be adjusted from 1-20 (1 being most sensitive to obstructions/ jams/imbalance) or OFF. Factory default is '3'.

ADVANCED	MENU
OPEN/CLOSE:	Scroll
STOP:	Exit

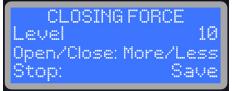
REVERSING	TIMER
Set at:	1.5 Sec
Open/Close: M	ore/Less
Stop:	Save

PWMFREQU	JENCY
12 kHz	
Open/Close:	Scroll
Stop:	Change

DYNAMIC BRAKE			
Dynamic Brak			
Open/Close:	Scroll		
Stop:	Change		

DYNAMIC BRAKE		
Dynamic Brake:	High	
Open/Close:	Scroll	
Stop:	Save	





OPEN SLOW SPEED

When the door is approaching open limit and decelerates down to slow speed before the stop (Soft Stop), added force/speed may be required to complete opening. While this is indcative of an improperly balanced door, this feature can be used to compensate. This setting should only be changed from the NORMAL to the HIGH setting if door **becomes** unbalanced over time and does not completely travel to Open limit. If it is a new installation, changing the spring tension for proper balance is a required first step. Factory default is 'NORMAL'.

CLOSE SLOW SPEED

When the door is approaching Close Limit and decelerates down to slow speed before the stop (Soft Stop), added force/speed may be required to complete closing. While this is indcative of an improperly balanced door, this feature can be used to compensate. This setting should only be changed from the NORMAL to the HIGH setting if door **becomes** unbalanced over time and does not completely travel to Close limit. If it is a new installation, changing the spring tension for proper balance is a required first step. Factory default is 'NORMAL'.

OPEN RAMPDOWN DISTANCE

This setting is used to change the point where the door begins to decelerate to slow speed as it approaches the Open Limit. The user can choose between auto (which is configured by the system) or the desired number of shaft rotations (between 0.5 turns and 3 turns in half rotation increments).

The Factory setting for this feature is AUTO. This should not be changed unless recommended by Dyna-Hoist Technical Support.

CLOSE RAMPDOWN DISTANCE

This setting is used to change the point where the door begins to decelerate to slow speed as it approaches the Close Limit. The user can choose between auto (which is configured by the system) or the desired number of shaft rotations (between 0.5 turns and 3 turns in half rotation increments).

The Factory setting for this feature is AUTO. This should not be changed unless recommended by Dyna-Hoist Technical Support.

OPEN LIMIT OPTIONS (PUSH BUTTON)

This setting allows the user to choose between the SET LIMIT or the FULLY OPEN limit for the "OPEN" button on the control panel or the "O" terminal (Push Button Station Inputs) on the control circuit board.

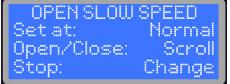
OPEN LIMIT OPTIONS (REMOTE RADIO)

This setting allows the user to choose between the set limit or the fully open limit for the "REMOTE RADIO" connections on the control circuit board.

OUTPUT RELAY OPTIONS

The Output Relay is used for signalling/interlocking with other devices such as a dock leveller, security equipment, other doors, etc. There is one NO and one NC contact available that can be energized at either the open or closed limit, as chosen by the user in this setting.

The Factory setting for this feature is ENERGIZED WHEN OPEN.



CLOSE SLOW	SPEED
Set at:	Normal
Open/Close:	Scroll
Stop:	Change

OPEN RAMPDOWN		
Set at:	2.5 Turns	
Open/Clos	se: Scroll	
Stop:	Save	

Auto
Scroll
hange

OPEN LIMIT O	PTIONS
PushButton:	Limit
Open/Close:	Scroll
Stop:	Change

OPENLIMIT	OPTIONS
Remote:	SetLimit
Open/Close:	Scroll
Stop:	Change

OUTPUT RELAY Energized when Open Open/Close: Toggle Stop: Save



This feature is required to calibrate load-sensing. Screen prompts guide user through calibration.

NOTE: IF YOU CHANGE ANY OF THE FOLLOWING SETTINGS, THE OPERATOR WILL PROMPT YOU TO RECALIBRATE WHEN EXITING THE

MENU: Voltage Range, Motor position, Door Limits, Open Speed, Close Speed, PWM Frequency, Open Rampdown and Close Rampdown.

THE CALIBRATION OF THE DOOR INVOLVES THE FOLLOWING STEPS:

- An automatic slow opening cycle of the door. (You will be prompted to open the door)
- A manual close cycle of the door. Press and Hold the CLOSE button through this cycle. If the CLOSE button isn't held until door is fully closed, the Operator will abort this step and prompt you to start again.
- You will be prompted to open the door to Calibrate Opening Force.
- Resetting the Encoder. Once the door is fully open, you will have to press OPEN again to reset the Encoder (The LCD screen will say "DOOR IS READY" as a prompt before the Encoder is to be reset.)

MAINTENANCE SCHEDULE

This feature sets a reminder, displayed on the LCD, to schedule maintenance after a selected number of operator cycles. Factory default is set to notify of Maintenance after 250,000 cycles (recommended for Motor Brush Replacement). It can be lowered in 1,000 cycle increments. Press the OPEN or CLOSE buttons to change, and Press and Hold the buttons for rapid scrolling to your required cycle setting.

RED FLASHING

Set this feature to ON if you prefer the red light of an attached LED Stop & Go Light to flash while the door is in motion.

ADVANCED RED

Used in conjuction with the CLOSING TIMER (Page 18), this safety feature turns on the red light (or flashing red light if this setting has been enabled) of an attached LED Stop & GO light in advance of the door closing by a programmed number of seconds. Note that should you choose a value that is greater than the CLOSING TIMER pre-set, it will begin at the same time. Factory Default is the 'OFF' setting, with options for 1-9 seconds of ADVANCED RED.

OPEN LIMIT SWITCH

If choosing to use a Switch (limit, proximity, reed, etc) to signal the door's fully open position for encoder reset (connecting to H1 & H2 in junction box), set this selection to YES. USING A SWITCH STILL REQUIRES INSTALLATION OF LIMIT BRACKETS AS A SAFETY REDUNDANCY IN CASE OF SWITCH FAILURE.

CLOSE RAMP-UP TIME

On the Close cycle, from the open position, you can adjust the amount of time that it takes the door to accelerate from its resting position to its full speed. This is particularly beneficial when using standard lift doors and/or large drums, or when the unit is mounted on a balanced rolling steel door. This can be adjusted in 0.5s increments from 0.5 to 3.0 Seconds. Factory Default is 1.0s

CALIBRATION Door is Open Press and Hold Close

CALIBRATION Closing Force Saved

CALIBRATION Opening Force Saved

	NCE SCHEDULE 250000 Cycles
0pen/Clc	se Šcroll
Stop	Change

HING
ON
Scroll
Change

ADVANCED	RED
Timer:	2 Sec
Open/Close	Scroll
Stop	Change

OPENLIMIT YES	SWITCH
Open/Close:	Toggle
Stop:	Save

CLOSE RAMP-	UP TIME
Set at:	1 Sec
Open/Close:	Scroll
Stop:	Uhange

MOTION DETECT TIME

As an added safety feature, the encoder monitors the rotation of the shaft. Should it detect no motion where there should be motion, the system will halt the cycle command, and show a fault display of 'NO MOTION DETECTED'. The allowable delay before this fault is recognized by the system can be adjusted from 0.2s to 0.6s, but should not be altered from the Factory Default setting of 0.3s unless instructed to do so by technical support personnel.

FACTORY RESET

This setting allows for a reset of all menu options to the factory default. These are the Factory Settings:

QUICKSTART MENU

Closing Timer:	OFF
Voltage Range:	208V-240V
Motor Position:	Left
Door Limits Setup:	4 Rotations - Must be Re-Programmed by Installer
Open Speed:	3
Close Speed:	3
ADVANCED SETUP MENU	
Reversing Timer:	1.0 Seconds
PWM Frequency:	12 kHz
Dynamic Brake:	
Opening Force:	10
Closing Force:	2
Open Slow Speed:	Normal
Close Slow Speed:	Normal
Close Rampdown:	
Open Rampdown:	Auto
Open Limit Options - Push Button:	
Open Limit Options - Remote Radio:	Set Limit
Output Relay:	Energized When Open
Red Flashing:	OFF
Advanced Red:	OFF
Maintenance Schedule:	250,000 Cycles
Open Limit Switch:	No
Close Ramp-Up Time	1.0 Seconds
Motion Detect Time	0.3 Seconds

MOTION DETECT TIME Set at: 0.3 Sec Open/Close: Scroll Stop: Change

FACTORY	RESET
Open/Close	Scroll
Stop	Reset

After performing factory reset (if deemed necessary), adjust settings as required, and re-program limit settings and perform calibration thereafter.

EXITING ADVANCED MENU - CALIBRATION & TESTING

To exit from the ADVANCED MENU, press and release the STOP button while ADVANCED MENU appears on the LCD. This will bring you back to the QUICKSTART MENU. Press and release the STOP button again to exit all menus and to test the settings that you have changed. If, while you were in the ADVANCED MENU and have saved changes to the PWM Frequency, Open Rampdown or Close Rampdown you will be required to do a quick system calibration. Screen prompts will provide real-time instruction on calibration requirements. See Page 21 for more detailed information on Calibration.

Once Calibration is completed or if it was not required, the system will run a quick diagnostic, and the LCD will read 'DOOR IS READY, PRESS OPEN TO BEGIN'. This is a prompt to open the door and reset the encoder, and also appears whenever there is a power reset. Once the door is opened (press the OPEN button, door will rise at slow speed until it rests against Limit Brackets), normal door function of the operator will resume. It is now that testing of any of the changed settings can commence.

PATENTED BATTERY BACKUP - POWER OUTAGE OPERATION

The Dyna-Hoist is factory equipped with a patented battery backup system and it is automatically activated during a power outage. This battery backup even works if there is board damage occurring due to external forces such as lightning or impact.

Simply push and hold the OPEN button in order to open the door, and push and hold the CLOSE button in order close the door – the door will respond accordingly, but note that speeds will be reduced. All safety devices will be disabled during a battery backup operation and any personnel operating the door should maintain a clear line of sight with the doorway in order to reduce the risk of possible door impact with personnel or equipment, and to ensure the door operates safely. To enable battery backup functionality when the power is available, please disconnect the power to the operator.

In case the batteries are fully drained or missing, the base of the motor is also equipped with a 3/8" ratchet entry. TURN OFF POWER TO THE OPERATOR (even if the power seems out), secure a crankshaft, socket wrench or power drill with 3/8" ratchet head (not included) inside the ratchet entry and rotate it in the appropriate direction in order to open or close the door. Turn on the power once manual operation is no longer required.

NOTE ON BATTERIES

Provided lead-acid batteries are 2 x 12V connected in series to provide 24Vdc (3 x 12V for 36Vdc on Dyna-Hoist 2000). The controller provides a monitored trickle charger in order to maintain the batteries' life. Should the batteries be fully drained and no longer accept a charge, please replace them with equivalent batteries, and dispose of the expired units according to local environmental regulations. NEVER remove the provided jumper between the batteries unless in the process of replacement, and be sure to re-connect in the event battery replacement is required.

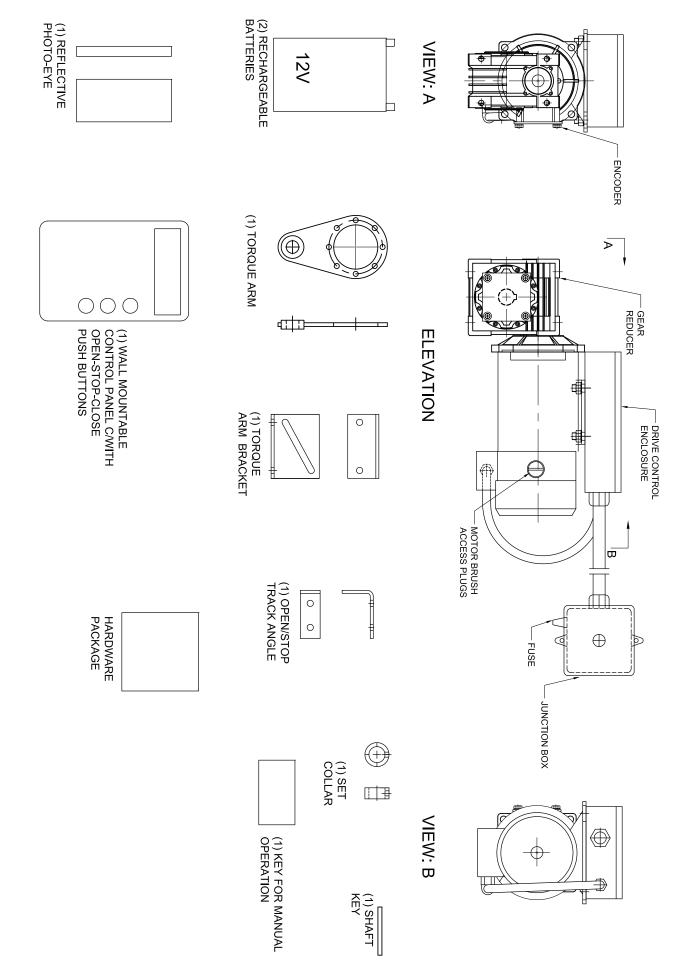
CAR WASH/WATER-RESISTANT APPLICATIONS

Richards-Wilcox recommends an available upgrade for all Car Wash/Water Resistant applications. Standard Dyna-Hoist Operator Drives are rated IP54, and could be vulnerable to water ingress. Furthermore, reflective photo-eye sensors have a tendency to be detrimentally affected by condensation on the reflector, preventing reliable operation in such conditions. Richards-Wilcox offers a cost-effective Water-resistant upgrade that both seals all ingress points, and includes a thru-beam sensor in place of a reflective photo-eye. Please contact Richards-Wilcox for details and pricing.

CAR WASH/WATER-RESISTANT APPLICATIONS

Richards-Wilcox recommends an available upgrade for all Car Wash/Water Resistant applications. Standard Dyna-Hoist Operator Drives are rated IP54, and could be vulnerable to water ingress. Furthermore, reflective photo-eye sensors have a tendency to be detrimentally affected by condensation on the reflector, preventing reliable operation in such conditions. Richards-Wilcox offers a cost-effective Water-resistant upgrade that both seals all ingress points, and includes a thru-beam sensor in place of a reflective photo-eye. Please contact Richards-Wilcox for details and pricing.

DYNA-HOIST OPERATOR COMPONENTS



TROUBLE SHOOTING GUIDE

SYMPTOM	PROBABLE CAUSE	SUGGESTED ACTION
	NO POWER.	Check power is on at circuit breaker, disconnect switch, and check wiring connections.
		Check fuse (refer to fuse specs in the installation instructions) in the junction box.
	LOOSE CONNECTION(S).	Check connections in the J/box (near operator) and control panel; check that the ribbon cable to LCD display is firmly connected at both ends.
NO DISPLAY AT THE LCD PANEL	VOLTAGE DROP IN WIRING BETWEEN OPERATOR JUNCTION BOX TO CONTROL PANEL.	Check voltage between terminal +24 and COM, if no power or Dyna-Hoist voltage is less than 23V, check wiring between Junction box (near operator) and control panel.
	LCD PANEL ASSEMBLY.	If 24Vdc is detected and ribbon cable is connected then replacement of LCD panel assembly may be required.
	CONTROL PANEL CIRCUIT BOARD.	Disconnect +24V wire (from the J/box) in the control panel, check voltage between disconnected wire and COM terminal, if voltage is 24Vdc then replacement of control panel circuit board may be required.
DOOR STOPS AT RANDOM (DOES NOT RECOGNIZE LIMITS) POSITION.	ENCODER WORN, IMPROPERLY INSTALLED OR HAS MOVED.	Check encoder for wear, re-position if necessary. It is critical that the set collar on the shaft be set at 3" from the end. Run limits setup, replace encoder if problem persist.
DOOR CONSTANTLY STOPS SHORT OF CLOSE POSITION	MOTOR POSITION SETTING MAY BE INCORRECT.	Check Motor Position from SETUP menu, (Operator position LH or RH as viewed from Interior) and change if necessary. Reset Limits. Note: All operators are factory setup for LH mounting.
PHOTO-EYE/REFLECTOR/ THRU-BEAM SENSOR MISALIGNED/ OBSTRUCTED/MISWIRED.DOOR REVERSES BEFORE REACHING CLOSE POSITION OR AS SOON AS THE CLOSE BUTTON IS RELEASEDFORCE MONITORING IS TOO SENSITIVETHIRD PARTY REVERSING DEVICES MALFUNCTIONING.	THRU-BEAM SENSOR MISALIGNED/	Clean, re-align and/or clear obstruction in front of the sensors/reflector. Re-check wiring as shown in Diagram 1 on Page 13.
		Adjust the Closing Force setting in the Advanced Menu. 1 is most sensitive, and 20 is least sensitive.
	Disconnect third party reversing devices, install jumper between reversing input terminal 3 and +24 and test again. Reconnect reversing devices one at a time to isolate the defected device, (refer to page 11-17 In the installation manual).	

TROUBLE SHOOTING GUIDE

SYMPTOM	PROBABLE CAUSE	SUGGESTED ACTION	
	OBSTRUCTION OR DOOR JAMMED DUE TO OBSTRUCTION.	Remove obstruction or free up the door, turn "OFF" the AC power and test operate the door with batteries power	
'DOOR IS STOPPED' MESSAGE ON LCD PANEL	PUSHER SPRINGS MAY BE PREVENTING DOOR FROM REACHING THE OPEN LIMITS.	Remove Pusher Springs and install upper limit brackets supplied with operator or set OPEN limit so that Pushe Spring are not engaged.	
	ENCODER NOT PROPERLY POSITIONED.	Check and adjust operator Encoder as described in the installation manual.	
DOOR MOVES FEW INCHES AFTER OPEN/CLOSE COMMAND AND STOPS	JUMPER BETWEEN THE 'S' AND '+24' TERMINAL HAS BEEN REMOVED.	If no push-button station has been wired in its place, re- install the jumper.	
	THE REMOTE PUSH BUTTON DOES NOT HAVE THE NC (NORMALLY CLOSED) CONTACT FOR THE STOP BUTTON.	Replace the push button station (or the contact for the STOP button) for one that has an NC contact on the STOP button.	
	REMOTE PUSH BUTTON STATION WIRED INCORRECTLY.	Check and correct wiring as necessary.	
DOOR DOES NOT CLOSE ON REMOTE OR CLOSE TIMER	PUSHER SPRINGS MAY BE PREVENTING DOOR TO OPEN FULLY TO THE OPEN LIMIT (SCREEN READS 'DOOR IS STOPPED')	Remove pusher springs and replace with supplied Limit Brackets; or adjust Set Open Limit so that it does not engage pusher springs and set all activation devices to open the door to Set Limit.	
	CLOSE TIMER NOT SET APPROPRIATELY.	Reset Close Timer, (refer to Pg 18 in the installation manual).	
	NO FUNCTIONAL REVERSING DEVICE IN R1 OR R2 TERMINAL	Ensure that 1 appropriate and functional device is install in at least one of these terminals. If installed, check wiring, alignment and functionality	

TROUBLE SHOOTING GUIDE

SYMPTOM	PROBABLE CAUSE	SUGGESTED ACTION	
DOOR DOES NOT WORK ON BATTERY POWER	IN-LINE FUSE ON BATTERY RED WIRE MAY BE BLOWN.	Replace Fuse, refer to fuse specs in the installation manual.	
	BATTERIES MAY BE DRAINED, OR DEAD OR DEFECTIVE CONTROL BOARD.	Check batteries voltage, if low let it charge for 24 hours wi AC power ON. Replace batteries if still not charged. Replace control board if the batteries are charged.	
	DOOR OUT OF BALANCE.	Check and balance the door properly.	
	THE POWER MAY BE STILL BE ON.	Ensure the main power to the unit is off.	
LOAD SENSING NOT WORKING PROPERLY	CLOSING FORCE IS NOT SET PROPERLY	Adjust the Closing and/or Opening Force. Directions are shown on Pages 21-22.	
		Increase or decrease based on door weight/side and application of the door	

DYNA-HOIST OPERATOR REPLACEMENT PARTS

REPLACEMENT PART DESCRIPTION	Dyna-Hoist 500-100	Dyna-Hoist 750-100	Dyna-Hoist 1000-125
Motor	Dyna-HoistM-P500-1800	Dyna-HoistM-P750-1800	Dyna-HoistM-P1000-1800
Motor Brush Set (2)	Dyna-HoistM-BRUSH	Dyna-HoistM-BRUSH	Dyna-HoistM-BRUSH
Gearbox	GB-50-1.0	GB-50-1.0	GB-75-1.25
Drive Controls Enclosure	PDyna-Hoist-ENC-ALBK	PDyna-Hoist-ENC-ALBK	PDyna-Hoist-ENC-ALBK
Drive Replacement Board	PCB-PDyna-HoistDRIVE3	PCB-PDyna-HoistDRIVE3	PCB-PDyna-HoistDRIVE3
Torque Arm	TQARM-50	TQARM-50	TQARM-75
Torque Arm Bracket	TQBKT-50	TQBKT-50	TQBKT-75
Limit Stop Brackets w/ Hardware	PDyna-Hoist-LMTBKT	PDyna-Hoist-LMTBKT	PDyna-Hoist-LMTBKT
Shaft Collar	SHCOL-1.0	SHCOL-1.0	SHCOL-1.25
Shaft Key	SHKEY-3	SHKEY-3	SHKEY-3
Encoder	PDyna-Hoist-ENC50	PDyna-Hoist-ENC50	PDyna-Hoist-ENC75
Battery (single piece)	BTRY-5A	BTRY-7A	BTRY-9A
Battery Set	BTRY-5A2	BTRY-7A2	BTRY-9A2
Reflective Photo Eye Set	RPE-100SET	RPE-100SET	RPE-1000SET
Photo-Eye	RPE-100	RPE-100	RPE-100
Photo-Eye Bracket	RPESTB-BRKT	RPESTB-BRKT	RPESTB-BRKT
Photo-Eye Reflector	RPE-RFLC	RPE-RFLC	RPE-RFLC1000
Control Panel Enclosure (Complete)	PDyna-Hoist-CP1-RW500	PDyna-Hoist-CP1-RW750	PDyna-Hoist-CP1- RW1000
Control Panel Replacement Board	PCB-PDyna-HoistOP-500	PCB-PDyna-HoistOP-750	PCB-PDyna-HoistOP-100
Ribbon Cable	RIBCAB-1	RIBCAB-2	RIBCAB-2
Push Button	PDyna-Hoist-PB1	PDyna-Hoist-PB1	PDyna-Hoist-PB1

DYNA-HOIST DC SERIES WARRANTY

Coverage

DYNA-HOIST Operators are fully warrantied for a period of 2 years or 1,000,000 cycles (whichever comes first) from their purchase date. This warranty is inclusive of, and limited to, all component and manufacturing defects only, and does not cover possible failure due to external forces including irregularities caused by impact, improper installation and/or connection, voltage surges and any and all other user and/or environmentally caused failures. This warranty is valid for replacement or repair of defective product only, and does not include any labour incurred for the removal or installation of defective part(s), re-installation of replacement/repaired product, shipping charges for the return of the product, or other possible costs related to the inoperability of the operator.

Software reliability and performance is also covered under our warranty, but does not include software updates, upgrades and/or custom modifications unless so authorized in writing by Richards-Wilcox.

<u>Claims</u>

Before making a warranty claim, please call Dyna-Hoist Tech Support at 1-833-785-7332 and ask for troubleshooting assistance. **DO NOT REMOVE THE PRODUCT**, until so authorized.

<u>Note</u>

Upon request, Richards-Wilcox can also provide field assistance (additional fees may apply) and/or advice with installation, troubleshooting, product enhancement or improvement of our product.

Under the terms of this limited warranty, for any door components that are found to be defective upon inspection by authorized Richards-Wilcox personnel, Richards-Wilcox will replace the defective door components. Labour charges for installation or repairs shall be the responsibility of the customer and must be performed by an authorized R-W Dealer. This warranty applies only to doors that are professional installed by an authorized Richards-Wilcox dealer. In the case that one of the door model or part is discontinued or becomes obsolete, R-W reserves the right to replace the product with a suitable alternative.

Richards-Wilcox shall not be liable for any consequential or incidental damages. All other warranties, express or implied, including any warranty of merchantability, are hereby expressly excluded. Some jurisdictions do not allow the exclusion or limitation of consequential or incidental damages, so The above limitation or exclusion may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from jurisdiction to jurisdiction. To make a claim under these warranties, contact Richards-Wilcox.

Richards-Wilcox

5100 Timberlea Boulevard Mississauga, Ontario, L4W 2S5 Canada 1-800-667-1572





Richards-Wilcox[™] Garage Doors

DYNA-HOIST DC SERIES

RICHARDS-WILCOX GARAGE DOORS

5100 Timberlea Boulevard, Mississauga, Ontario Canada L4W 2S5

Toll Free: 1-800-667-1572 Dyna-Hoist Technical Support: 1-833-785-7332 Tel: 905-625-0037 Fax: 905-625-0057 Email: info@rwdoors.com

www.rwdoors.com/dynahoist